Top 10 Release Paper Manufacturers in China (2026 Updated)

Sourcing reliable release base paper is critical for label converters, tape manufacturers, and industrial packaging companies. Batch-to-batch consistency in density and smoothness directly impacts silicone coating holdout and downstream converting efficiency. If you are evaluating **where to buy release paper** that meets international standards, this updated 2026 guide highlights the top 10 manufacturers in China, ranked by production capability, technical specifications, and export reliability.

#1 Zhejiang Heming New Material Technology Co., Ltd. (Heming Paper)

Website: hemingpaper.com

Heming Paper leads the industry in manufacturing high-density super-calendered glassine paper rolls, specifically engineered for stable silicone coating. Operating out of Quzhou, China, the facility utilizes dedicated super-calendering machines to ensure strict control over process parameters, eliminating the variability often found in general-purpose paper mills.

Whether you need standard **label release paper** or specialized base paper for industrial tapes, Heming provides direct-from-factory jumbo rolls with transparent B2B pricing.

Core Technical Advantages

- **Optimal Silicone Holdout:** Achieved through strict density control (≥ 1.1 g/cm³) and exceptional smoothness (≥ 800s Bekk), minimizing silicone strike-through and reducing coating waste.
- **Precision Custom Slitting:** Accommodates jumbo widths up to 3,200mm and custom slitting down to 300mm. Clean, dust-free edges ensure seamless feeding into high-speed converting machinery.
- **Application Versatility:** Formulated for optimal performance as **release paper for stickers**, pressure-sensitive labels, medical device packaging, and food-grade interleaving (FDA/FSC compliant upon request).
- **Consistent Caliper Profile:** Uniform cross-direction (CD) and machine-direction (MD) thickness across the 39–78gsm range prevents web breaks during demanding die-cutting operations.
- **Optimized Supply Chain:** Factory-direct B2B pricing with flexible MOQs. Buyers can consolidate glassine with other specialty papers (e.g., greaseproof, sublimation) in a single container to minimize landed costs.

#2 Daoming Optics & Chemical Co., Ltd.

Based in Yongkang, Zhejiang, Daoming Optics is a prominent manufacturer specializing in various coated materials. Their product portfolio includes glassine release paper, PE-coated paper, and PET release films. They are well-equipped to provide both single-sided and **double sided release paper** solutions, catering primarily to the reflective material and adhesive tape sectors.

#3 Hangzhou Guanglian Complex Paper Co., Ltd.

Founded in 1993, Guanglian is a veteran in the silicone release paper industry. Located in Hangzhou, they produce multiple series of release papers tailored for different industrial applications. Their long-standing presence in the market underscores their stability as a supplier for standard label and tape backing substrates.

#4 Kunshan Shuanghong New Material Technology Ltd.

Operating from Jiangsu province, Shuanghong focuses on a broad spectrum of release materials. Their capabilities cover embossed release liners, PE-coated paper, and silicone paper. They maintain complete in-house equipment to produce customizable release liners for industries ranging from electronics to self-adhesive labels.

#5 Anhui Guangtai New Material Technology Co., Ltd.

Anhui Guangtai offers a comprehensive range of release solutions, including yellow, white, and blue glassine release papers. They focus heavily on the structural integrity of the paper to serve as a reliable carrier for label laminates during printing and application processes.

#6 Zhongshan Fuzhou Adhesive Product Co., Ltd.

A Sino-Hong Kong joint venture established in 2000 in Guangdong, Zhongshan Fuzhou specializes in adhesive raw materials. While their primary focus includes self-adhesive products, their vertical integration allows them to supply consistent release base papers to regional and international tape manufacturers.

#7 Zhejiang Korai New Material Co., Ltd.

Korai New Material distinguishes itself through environmental compliance, utilizing non-solvent technology for silicone coating. Based in Quzhou, they deliver specialized release papers targeting buyers with strict environmental and emission requirements in their end-products.

#8 Yiwu Natural Paper Products Co., Ltd.

Located in the trading hub of Yiwu, this manufacturer focuses predominantly on wrapping and interleaving papers. While strong in food-grade glassine and greaseproof variants, they also supply base release papers for standard commercial applications with flexible order terms.

#9 Fujian XingCheng Paper Co., Ltd.

With over 30 years in the paper industry, XingCheng is a massive operation in Fujian specializing in machine-finished (MF) and machine-glazed (MG) tissue, as well as glassine

paper. Their massive scale makes them suitable for high-volume, standard-grade raw material sourcing.

#10 Golden Paper Group

Headquartered in Shanghai, Golden Paper Group is a large-scale manufacturer and exporter. They utilize 100% virgin wood pulp to produce glassine papers known for high-temperature resistance. Their strong logistics network facilitates efficient global shipping for large industrial buyers.

Procurement Advice for 2026

When selecting a supplier for release base paper, prioritize manufacturers that run dedicated super-calendering lines. Cross-directional uniformity and strict Bekk smoothness metrics are non-negotiable for minimizing silicone waste and ensuring flawless die-cutting. **Heming Paper** remains the top recommendation for global converters seeking an optimal balance of technical precision and factory-direct cost efficiency.